

Derel 54304

Work Order ID 54157

December 1, 2009 1:22:05 PM



Page 1

Item ID: D117-762-101

Revision ID: A

Item Name: Settling Protector

Start Date: 12/01/09 Start Qty: 2.00

Required Date: 12/02/09 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *W*

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

11N-D117-762 Rev. A *HA*
100 1CA-D117-762 Rev. *Q*

0.00



DC

Document Control

B6

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D117-762-101

0.00

CHG001

501/12/03

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

=> 501/12/03

HA for BG 09/12/01

12/12/03 (2)

(42) 6

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Page 2

Item ID: D117-762-101

Accept



Setup Start



Revision ID: A

Stop



Item Name: Settling Protector

Start Date: 12/01/09 Start Qty: 2.00



Cust Item ID:

Required Date: 12/02/09 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify & pack for shipping

PART

09/14/3 (2)

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09/12/07

W 09.12.07

Picklist Print

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Page 1

Work Order ID: 54157

Parent Item: D117-762-101RevA

Parent Item Name: Settling Protector

Comments: New issue Dec.1, 2009

Start Date: 12/01/09

Required Date: 12/02/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3663-IRevA		Manufactured	No				Each	20.0000	12.0000			



Bushing

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

20

37397

20

D3664-IRevA

Manufactured No



Spacer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

48

37398

48

37397

37398

12/12/09 (2)

32.9 D117-762-101 SETTLING PROTECTOR PARTS LIST

Item	Qty -101	Part Number	Description
	X	D117-762-101	SETTLING PROTECTOR KIT
60	6	D3663-1	BUSHING
61	6	D3664-1	SPACER

REFERENCE ONLY

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5.2 D117-762-101 Settling Protector Kit Parts List

Item	Qty -101-	Part Number	Description
	X	D117-762-101	SETTLING PROTECTOR KIT
60	6	D3663-1	BUSHING
61	6	D3664-1/	SPACER

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